

Technical Data

CONSEAL PRIMER



Product description

Fast drying, alkyd based primer with active corrosion preventing pigments.

Recommended use

Specially designed for containers or other items of steel or aluminium where a fast-drying primer is required. Does not contain chromates and is resistant against dry heat up to 120°C.

Film thickness and spreading rate

	Minimum	Maximum	Typical
Film thickness, dry (µm)	40	60	50
Film thickness, wet (µm)	90	135	115
Theoretical spreading rate (m ² /l)	11	7.3	8.8

Physical properties

Colour	Grey, Red, Yellow and White
Solids (vol %)*	44 ± 2
Flash point	26°C ± 2 (Setaflash)
Gloss	Flat
Water resistance	Good
Flexibility	Good

*Measured according to ISO 3233:1998 (E)

Surface preparation

Bare steel

Cleanliness: Blast-cleaning to Sa 2½ (ISO-8501-1:1988). Power tool cleaning to min. St 2 (ISO 8501-1:1988) may be acceptable for minor touch-up work, subjected to exposure conditions.

Shopprimed steel

Clean, dry and undamaged approved blast-primer.

Other surfaces

For aluminium substrates, thorough washing and sweeping with a nonmetallic blast medium is required.

The coating may be used on other substrates. Please contact your local Jotun office for more information.

Condition during application

The temperature of the substrate should be minimum 3°C above the dew point of the air in the vicinity of the substrate.

Application methods

Spray	Use airless spray or conventional spray
Brush	Recommended
Roller	Recommended

Application data

Thinner/Cleaner	Jotun Thinner No. 7
Guiding data airless spray	
Pressure at nozzle	15 MPa (150 kp/cm ² 2100 psi).
Nozzle tip	0.38-0.53 mm (0.015-0.021").
Spray angle	40-80°
Filter	Check to ensure that filters are clean.

Drying time

Drying times are generally related to air circulation, temperature, film thickness and number of coats, and will be affected correspondingly. The figures given in the table are typical with:

- * Good ventilation (Outdoor exposure or free circulation of air)
- * Typical film thickness
- * One coat on top of inert substrate

Substrate temperature	5°C	10°C	23°C	40°C
Surface dry	30 min	20 min	15 min	10 min
Through dry	2.5 h	2 h	1.5 h	1 h
Dry to recoat, minimum	2.5 h	2 h	1.5 h	1 h
Dry to recoat, maximum ¹				

* Dry to recoat:

Conseal Primer can be recoated with coatings containing xylene or stronger solvents within 24 hours or after 5 days after application.

- 1 The surface should be free from chalking and contamination prior to application of the subsequent coat.*

The given data must be considered as guidelines only. The actual drying time/times before recoating may be shorter or longer, depending on film thickness, ventilation, humidity, underlying paint system, requirement for early handling and mechanical strength etc. A complete system can be described on a system sheet, where all parameters and special conditions could be included.

Typical paint system

Conseal Primer 1 x 50 µm (Dry Film Thickness).
Conseal Touch-Up 1 x 70 µm (Dry Film Thickness).
Other systems may be specified, depending on area of use

Storage

The product must be stored in accordance with national regulations. Storage conditions are to keep the containers in a dry, cool, well ventilated space and away from source of heat and ignition. Containers must be kept tightly closed.

Handling

Handle with care. Stir well before use.

Packing size

200 L. drums, 20 L. tins.

Packing may vary from country to country according to local requirements.

Health and safety

Please observe the precautionary notices displayed on the container. Use under well ventilated conditions. Do not breathe or inhale mist. Avoid skin contact. Spillage on the skin should immediately be removed with suitable cleanser, soap and water. Eyes should be well flushed with water and medical attention sought immediately.

For detailed information on the health and safety hazards and precautions for use of this product, we refer to the Material Safety Data Sheet.

DISCLAIMER

The information in this data sheet is given to the best of our knowledge based on laboratory testing and practical experience. However, as the product is often used under conditions beyond our control, we cannot guarantee anything but the quality of the product itself. We reserve the right to change the given data without notice.

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ISSUED 12 FEBRUARY 2002 BY JOTUN PAINTS
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